

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.07.09	Job No.: 00196	ADR Yes/No: N	ADR Date:	ECN #: 1217
Product No.: D412-769		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: 412 Aft Facing Seat		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>ll 08-07-11</i>	Customer Technical Support			
Production Engineering Coord	Y	ALL	<i>ll 08-07-11</i>	Marketing			
Director Quality Assurance							
Customer Order Processing							

Reason for Change:
Release updated drawings to production.

Documents Affected:
Release:
D3763 Rev. B; D3764 Rev B; D3766 Rev. B; D3767 Rev. B; D3770 Rev. B; D3773 Rev. B; D3774 Rev. A; D3775 Rev. B;
D3784 Rev. B; D412-769-1 Rev. B; D412-769-2 Rev. B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.07.11</i>
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		<i>08.07.11</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		<i>08.07.11</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	New P/N: D412-769-043/-044	<i>08.07.11</i>
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	ALL	See attached	
23	Update FAI Sheets	Y	ALL	See attached	
24	Create/Update CNC Programs	Y	JLM/EC	See attached	
25	Create/Update Tooling	Y	ALL	See attached	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	See attached	<i>ll 08-07-11</i>
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
See attached

Additional notes for ECN 1217:

22) As required.

Note: PREVIOUS D412-769-041/-042 IS NOW D412-769-043/-044. Hardware has been changed. Update IPP/BOM accordingly. See drawing D412-769-1 for D412-769-043. See drawing D412-769-2 for D412-769-044. SEE ECN 1216 for reference to what D412-769-041/-042 now consists of.

Note: Updated hardware on D3784-041/-043/-044.

23) As required.

Note: Machining updated parts - D3763-1/-3/-5/-6/-7; D3764-1; D3773-1/-3; D3775-1.

Note: Thermoform new parts – D3774-1/-3

24) As required.

Note: Updated parts - D3763-1/-3/-5/-6/-7; D3764-1; D3773-1/-3; D3775-1.

25) As required.

Note: Tooling hole for D3763-041/-043/-044/-045; D3773-041 has been amended

27) Scrap parts as follows

P/N	Rev
D3763-041/-043/-044/-045	A
D3763-1/-3/-5/-6/-7	A
D3764-1	A
D3766-1/-2/-3	A
D3767-1	A
D3770-1/-3	A
D3773-041	A
D3773-1/-3	A
D3775-1/-3	A
D3784-041/-043/-044	A

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D3770 Rev. B; D3773 Rev. B;
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D3774 Rev. A; D3775 Rev. B;
D412-769-2 Rev. B;

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8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
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24	Create/Update CNC Programs	Y	JLM/EC	See attached	08/07/21
25	Create/Update Tooling	Y	ALL	See attached	N/A
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